

# Work Order ID 119652

May-16-14 7:33:48 AM

**\*119652\***

Page 1

Item ID: D212-803-117

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Stop

**\*NS2\***

Item Name: Left Hand Pilot In Command, Mechanical 212

Start Date: 6/10/14 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 6/10/14 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

**\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

IIN-D212-803

C

100

Document Control

0.00

**\*100\***

DOCUMENT CONTROL

DC

Memo

0.00

MAY 21 2014

DAS  
06  
9-89

Doc.Control -USB or Paperwork

Photocopy blue file and type labels per PPP D212-803-117 CHG001

110

Pick Kit

0.00

**\*110\***

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

**\*120\***

QC

Memo

0.00

MAY 21 2014

DAS  
06  
9-89

Quality Control

MLJ 14-0520

DAS  
33  
9-89

DAS  
33  
9-89 1405-16

# Work Order ID 119652

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**\*119652\***

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Item ID: D212-803-117

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Left Hand Pilot In Command, Mechanical 212

Start Date: 6/10/14 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 6/10/14 Req'd Qty: 1.00 **\*1\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
<b>*130*</b>	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D212-803-117								
	Location: _____								
	PPP Rev: _____ <i>Ship</i>								
									DAS 6 9-89
140		0.00							
<b>*140*</b>	QC21- Final Inspection - Work Order Release								
QC	Memo	0.00							
Quality Control									

*14-05-21*

*MC9 14-05-21*

*NLF 14-5-21*

# Picklist Print

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Page 1

Work Order ID: 119652

**\*119652\***

Parent Item: D212-803-117

**\*D212-803-117\***

Parent Item Name: Left Hand Pilot In Command, Mechanical 212

Start Date: 6/10/14

Required Date: 6/10/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 14.04.17 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D5046-043 <b>*D5046-043*</b> Co-Pilot Collective Head Assembly (212)		Manufactured	No				Each	3.0000	**	117788		DAS 32 9-89	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			DAS 31 9-89
				FG				3					
					117633			3					
D5049-1 <b>*D5049-1*</b> Face Plate		Manufactured	No				Each	5.0000	**			DAS 33 9-89	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			DAS 31 9-89
				ST130				5					
					119087			5					
D5055-3 <b>*D5055-3*</b> Placard		Manufactured	No				Each	14.0000	**			DAS 33 9-89	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			DAS 31 9-89
				ST130				14					
					117709			14					
D5055-5 <b>*D5055-5*</b> Placard		Manufactured	No				Each	23.0000	**			DAS 33 9-89	14-05-16
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			DAS 31 9-89
				ST130				12					
					117710			12					
				ST133				11					
					116628			11					

# Picklist Print

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Work Order ID: 119652

**\*119652\***

Parent Item: D212-803-117

**\*D212-803-117\***

Parent Item Name: Left Hand Pilot In Command, Mechanical 212

Start Date: 6/10/14

Required Date: 6/10/14

Start Qty: 1.00

Required Qty: 1.00

D5055-7

Manufactured No

Each

23.0000

**\*D5055-7\***

Placard

**\*\***

DAS  
33  
9-89

Location

Loc Qty

Loc Code

ST130

12

117711

12

ST133

11

116629

11

116629

DAS  
31  
9-89

D5055-9

Manufactured No

Each

11.0000

**\*D5055-9\***

Placard

**\*\***

DAS  
33  
9-89

Location

Loc Qty

Loc Code

ST133

11

116630

11

116630

DAS  
31  
9-89

D4411-7

Manufactured No

Each

19.0000

**\*D4411-7\***

Placard

**\*\***

DAS 14-05-16  
33  
9-89

Location

Loc Qty

Loc Code

ST105

19

117559

7

117704

12

117559

DAS  
31  
9-89

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Parent Item: D212-803-117

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Parent Item Name: Left Hand Pilot In Command, Mechanical 212

Start Date: 6/10/14

Required Date: 6/10/14

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

Each

7,199.000

**\*MS21042L3\***

Nut

**\*\***

DAS  
33  
9-89

Location

Loc Qty

Loc Code

ST314

244

M127410

13

M127831

41

M128401

190

ST506

955

123900

955

ST509

6000

M128754

6000

Each

46.0000

**\*\***

DAS  
33  
9-89

MS21919WDG10

Purchased

No

**\*MS21919WDG10\***

Clamp

DAS  
33  
9-89

Location

Loc Qty

Loc Code

ST509

46

m128993

46

Each

16.0000

**\*\***

DAS  
33  
9-89

MS21919WDG19

Purchased

No

**\*MS21919WDG19\***

Clamp

DAS  
33  
9-89

Location

Loc Qty

Loc Code

ST322

16

123292

9

m126741

7

DAS  
31  
9-89

# Picklist Print

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Parent Item: D212-803-117

**\*D212-803-117\***

Parent Item Name: Left Hand Pilot In Command, Mechanical 212

Start Date: 6/10/14

Required Date: 6/10/14

Start Qty: 1.00

Required Qty: 1.00

MS27039-1-07

Purchased

No

Each

528.0000

1

**\*MS27039-1-07\***

Screw

\*\*

DAS

33

9-89

Location

Loc Qty

Loc Code

GA

139

125654

139

ST305

389

m127813

389

Each

113.0000

\*\*

DAS

33

9-89

MS35206-226

Purchased

No

Each

113.0000

**\*MS35206-226\***

Screw

\*\*

DAS

33

9-89

Location

Loc Qty

Loc Code

ST288

113

m127831

113

Each

4,260.000

\*\*

DAS

33

9-89

NAS1149D0363J

Purchased

No

Each

4,260.000

**\*NAS1149D0363J\***

Washer

\*\*

DAS

33

9-89

Location

Loc Qty

Loc Code

GA

23

124392

23

ST510a

4237

m126319

7

m128429

4230

Each

189.0000

\*\*

DAS

33

9-89

NAS1197-6

Purchased

No

Each

189.0000

**\*NAS1197-6\***

Washer

\*\*

DAS

33

9-89

Location

Loc Qty

Loc Code

ST296

189

m128976

69

m128993

120

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Shop Packet Print

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MAY 21 2014

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IIN-D212-803

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6. PARTS LIST - SMALL COLLECTIVE HEAD KITS

Qty -111	Qty -113	Qty -115	Qty -117	Qty -119	Qty -121	Qty -123	Part Number	Description
X							D205-803-111	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
	X						D205-803-113	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
		X					D212-803-115	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
			X				<del>D212-803-117</del>	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
				X			D212-803-119	LEFT HAND PILOT IN COMMAND, EAGLE SINGLE
					X		D205-803-121	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
						X	D205-803-123	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
1	1						D5046-041	CO-PILOT COLLECTIVE HEAD ASSEMBLY (205)
		1	1	1			D5046-043	CO-PILOT COLLECTIVE HEAD ASSEMBLY (212)
							D5046-045	CO-PILOT COLLECTIVE HEAD ASSEMBLY (EAGLE SINGLE)
					1	1	D5046-047	CO-PILOT COLLECTIVE HEAD ASSEMBLY (205 WITH THE 204-001-290-5 STICK AND THROTTLE ASSY INSTALLED)
1	1	1	1	1	1	1	D5049-1	FACE PLATE
1	1			1	1	1	D4410-9	TRIGGER
1	1			1	1	1	D5055-1	PLACARD
1	1	1	1	1	1	1	D5055-3	PLACARD
		1	1				D5055-5	PLACARD
		1	1				D5055-7	PLACARD
		1	1				D5055-9	PLACARD
1	1	1	1	1			D4411-7	PLACARD
		1					27ET51-T	SWITCH (ALT P/N 212-075-153-3)
1					1		2PB744-T2	SWITCH
		3					30-037-26	DIODE ASSEMBLY
		2					30-037-3	DIODE ASSEMBLY
1	1			1	1	1	AN565F8H9	SETSCREW
		3					AN961-6T	WASHER
		1					51MXY-5-J	SWITCH
1					1		C100E2-39	SWITCH
17		AR (21)			17		M39029/31-240	PIN
17		AR (21)			17		M39029/32-259	SOCKET
		AR (2)					M39029/31-228	PIN
		AR (2)					M39029/32-247	SOCKET
1	1			1	1	1	MS20253-1-065	PIN
		3					MS21042L06	NUT
1	1	1	1	1	1	1	MS21042L08	NUT
1	1	1	1	1	1	1	MS21042L3	NUT
		2					MS21044N04	NUT
1	1	1	1	1			MS21919WDG10	CLAMP
		1	1	1			MS21919WDG18	CLAMP
1	1						MS21919WDG20	CLAMP
		1					MS24523-27	SWITCH
		2					MS24693-S7	SCREW
1	1	1	1	1	1	1	MS27039-1-07	SCREW
		1					MS27212-1-3	TERMINAL BOARD
1					1		MS3126E14-19P	PLUG
1					1		MS3120E14-19S	SOCKET
		2					MS3126E16-99P	PLUG
		1					MS3120E16-99S	SOCKET
		3					MS3373-A1	STRIP
5	5	5	5	5	5	5	MS35206-226	SCREW
2	2	2	2	2			NAST149D0363	WASHER
5	5	5	5	5	5	5	NAS449Z-6	WASHER
					2	2	MS24665-289	COTTER PIN
1	1	1	1	1	1	1	D212-803	KIT PAPERWORK

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Revision: C

Date: 14.02.03